

CNC MACHINISTS: MILLING

Salary: up to £35226 per annum, depending on experience

We're looking to welcome skilled **CNC Machinists** to our team, as we prepare for the upcoming retirement of our valued team members. This is an exciting opportunity to take on a key hands-on role within a supportive and forward-thinking manufacturing environment.

MAIN RESPONSIBILITIES:

- Programming, setting, and operating a range of CNC machines in particular Doosan HM630 and Trevisan 31i
- Accurately setting machines right first time
- Carrying out self-inspection of work to ensure quality
- Working to Standard Operating Procedures (SOPs)
- Suggesting and implementing improvements to existing machining techniques
- Maintaining alignment with company core values
- Supporting and mentoring apprentices
- Carrying out any other tasks in line with your skills and experience as needed

What We're Looking For:

Skills, Experience and Attributes:

- Proven CNC machining experience
- Able to programme using Fanuc
- Strong understanding of Health & Safety and workplace standards
- Knowledge and adherence to ISO9001:2015 compliance
- Understanding of 5S methodology
- Good communication and timekeeping
- A team player with a positive attitude
- Self-motivated and proactive
- Flexible and open to change
- Committed to quality and continuous improvement
- Aligned with our workplace values and behaviours

Objectives & Success Measures:

- High "right first time, on time" output
- Reduced NCRs (Non-Conformance Reports)
- Strong 5S and housekeeping standards across the work area

What We Offer:

We value our employees and offer a competitive and supportive package, including:

-  **Annual salary up to £35226 per annum**, depending on experience
-  **33 days holiday** (including bank holidays)
-  **Pension scheme:** 8% combined contribution (4% employee, 4% employer)
-  **39 hours/week, Mon–Fri**, with a **flexitime system** and **early finish on Fridays**
-  **Paid sick leave** (after six months' service)
-  **Free onsite parking**
-  **Employee Assistance Programme**, including access to professional counselling
-  **Death in Service benefit**
-  **Cycle to Work scheme** and **onsite shower facilities**
-  **Company-wide shutdown at Christmas**
-  **£1,500 employee referral bonus** for successful hires

Security and Eligibility Notice

Employment is subject to security restrictions and BPSS screening. UK work eligibility without sponsorship is required.

 **Ready to apply?** Join a trusted name in valve solutions and play a key role in our machining process, then email jobs@brooksbank.co.uk

No agencies